Garant

Indexable insert for turning CCGT 030102, for finish machining, Grade: HU7315-1

Order data

Order number	260047 HU7315-1
GTIN	4062406058715
Item class	21I

Technical description

Finishing/roughing assignment	Finishing
Cutting speed v_c main application	120 - 600 m/min
Feed f	0.03 - 0.1 mm/rev.
Cutting conditions	continuous
Tool material	Carbide
Corner radius	0.2 mm
Main application	N
Chip breaker	AF
Grade	HU7315-1
Cutting depth a_p	0.05 - 0.5 mm

Coating	uncoated
ISO code indexable insert	CCGT 030102
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning